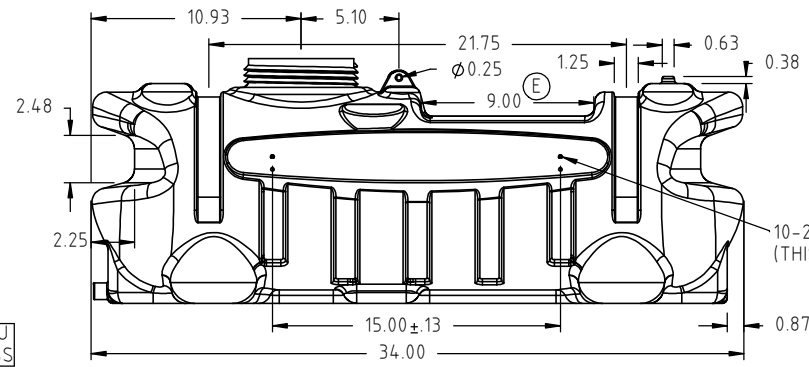
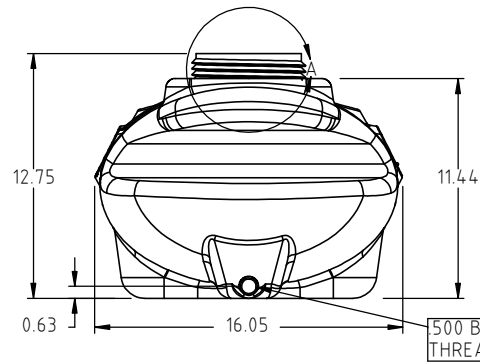


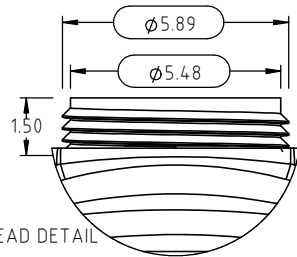
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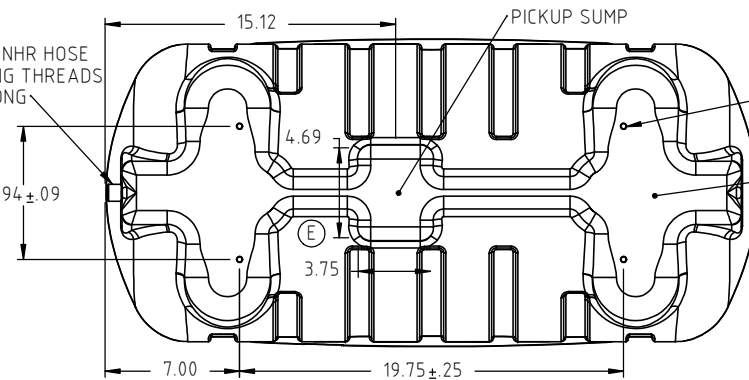
10-24 UNC THREADED BRASS INSERTS X 2 (THIS SIDE ONLY) DHI P.N. 19001

EXCEPT AS NOTED TOLERANCES ARE ± 2% OF DIMENSION NOTED



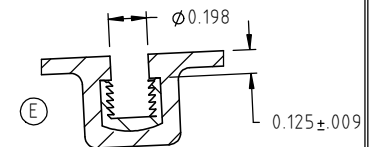
DETAIL A SCALE 1:5
5" BUTTRESS THREAD DETAIL

.75-11.5 NHR HOSE COUPLING THREADS X .75 LONG

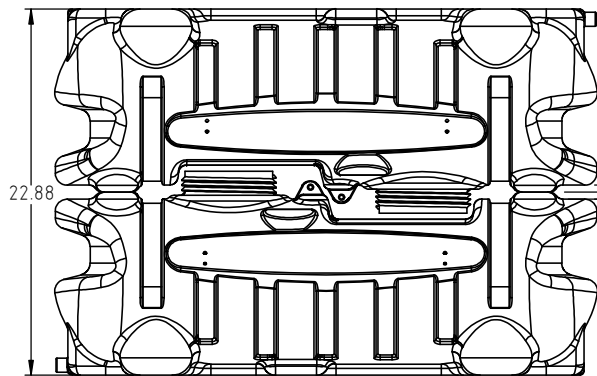


313-18 UNC THREADED NYLON INSERTS X 4 DHI P.N. 19382

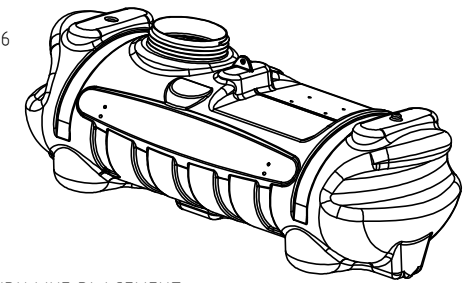
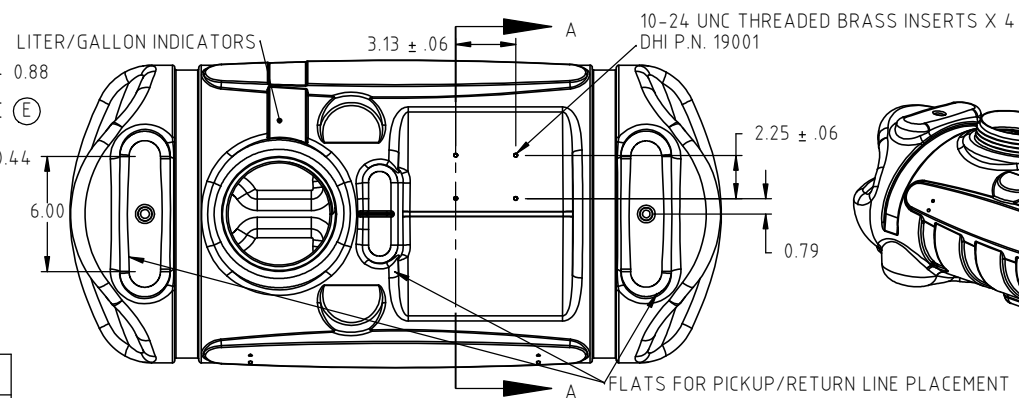
TANK BOTTOM SURFACE TO BE FLAT WITHIN .25 T.I.R.



SECTION A-A SCALE 1:1
ALL 10-24 INSERTS



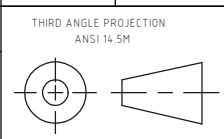
STACKED HEIGHT



E	INSERT DETAIL ADDED, DIMENSIONS DRAWING TEMPLATE UPDATED	ADH 4/23/13	2605
D	WEIGHT WAS 8 LB.	12/12/05	
C	19000 INSERT CHANGED TO 19382	6/15/05	
B	TOLERANCES CHANGED	8/22/02	
A	TOLERANCES CHANGED	6/20/02	
REV	DESCRIPTION	BY / DATE	CCN


DRAWN / DATE	MATERIAL
REH 11/6/00	MDPE
APPRD. / DATE	
REH 11/6/00	

ALL DIMENSIONS ARE IN DECIMAL INCHES TOLERANCES UNLESS OTHERWISE SPECIFIED
 POLYETHYLENE METAL DECIMAL ± .125" FRACTION ± 1/4" ANGLE ± 1°
 ±1% @ 68°F



SHOT WEIGHT:	7.5 LBS
SHIPPING WEIGHT:	8.0 LBS
FINISH:	

NOTES:
1) MIN. WALL .080



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INDUSTRIES, INC.

Ace Roto-Mold Injection Molding Blow Molding Sowjoy

4010 HOSPERS DRIVE S. BOX 425, HOSPERS, IOWA 51238-0425

DESCRIPTION	15 GAL. SPOT SPRAYER TANK (BLOW MOLDED)	
SCALE	N.S.	PART NO. SB00015